

TO:  Main Office and Regional Offices  <b>SUPERSEDED BY EB 97-020</b> <b>EFFECTIVE 4/4/1997</b>	<b>ENGINEERING INSTRUCTION</b> NEW YORK STATE DEPARTMENT OF TRANSPORTATION
Distribution: <input checked="" type="checkbox"/> Main Office <input checked="" type="checkbox"/> Regions <input type="checkbox"/> Special	SUBJECT: PROCEDURE FOR FLAME CUTTING TOPS OF RAILING ANCHOR BOLTS OR STUDS  Subject Code: 7.35-2  Code: <u>EI 77-51</u> Date: <u>November 15, 1977</u> Supersedes:
APPROVED: <u>J. V. Harrigan</u>	

Effective immediately, all references to cutting railing anchor bolts or studs and peening shall be deleted and the following note added:

"After the anchor stud or bolt nuts have been placed and tightened to the satisfaction of the Engineer, the studs or bolts shall be flame cut-off one inch above the nut and the first thread above the nut shall be damaged (A.O.B.E.)."

This change will allow posts to be replaced in the future with adequate bolt length for an effective nut grip. The change also allows the use of a thicker base plate on a replacement post when required.

Appropriate BDD Sheets, with references to peening, are being revised and will be re-issued when they are completed.