
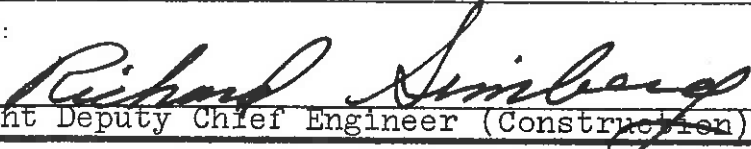


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TO: ALL REGIONAL DIRECTORS	 ENGINEERING INSTRUCTION NEW YORK STATE DEPARTMENT OF TRANSPORTATION
SUBJECT: WELD SPOTS ON PERMANENT CORRUGUGATED METAL FORMS Subject Code: 7.27-1-6-M19	
Distribution: <input checked="" type="checkbox"/> Main Office <input checked="" type="checkbox"/> Regions <input type="checkbox"/> Special	Code: <u>EI-72-46</u>
APPROVED:  Assistant Deputy Chief Engineer (Construction)	Date: <u>4/26/72</u> Supersedes:

Welding is required to tack down galvanized stay-in-place forms to their galvanized form supports. This welding usually produces a small whitish spot on the exposed side of the form and occasionally may even burn through, leaving a minute deposit of weld material exposed. Although noticeable to the highly trained eye of our engineers, these imperfections are not a significant aesthetic consideration and do not tend to appreciably worsen with time.

Therefore, field touch up of this type of spot should not be required.

RNS:LG