



<b>To:</b> n-30-1-87728- Design Quality Assurance Bureau EIIS Administrator Bldg. 5, Rm. 408 MC 0750,		New York State Department of Transportation <b>ENGINEERING  BULLETIN</b>	<b>EB</b> <b>99-010</b>
<i>Expires one year after issue unless replaced sooner</i>			
<b>Title: TEMPORARY CONCRETE BARRIER - CORRECTION TO METRIC STANDARD SHEET</b>			
<b>Distribution:</b> <input checked="" type="checkbox"/> Manufacturers (18) <input checked="" type="checkbox"/> Surveyors (33) <input checked="" type="checkbox"/> Main Office (30) <input checked="" type="checkbox"/> Consultants (34) <input checked="" type="checkbox"/> Local Govt. (31) <input checked="" type="checkbox"/> Contractors (39) <input checked="" type="checkbox"/> Regions/Agencies (32) <input type="checkbox"/> _____ ( )	<b>Approved:</b>  Pete Bellair, Director <u>2-3-99</u> Design Quality Assurance Bureau      Date		

**ADMINISTRATIVE INFORMATION:** This Engineering Bulletin will be effective with the letting of 06/24/99.

**PURPOSE:** The purpose of this bulletin is to correct weld detailing errors at the joint connection of the temporary concrete barrier.

**TRANSMITTALS:** This Engineering Bulletin transmits the following revised standard sheet:  
1. "TEMPORARY CONCRETE BARRIER" (M619-3R1).

**CHANGES MADE:** At the end of the concrete barrier, there are three plates welded to a vertical tube. The weld shown in section H-H (top plate) was changed to an all-around weld to be consistent with the weld shown in the barrier elevation. The weld shown in section J-J (bottom and middle plates) and in the barrier elevation was altered from an all-around weld to a fillet weld on both sides. This change eliminated the wrap around weld that was originally required. Finally, one of the welds in section X-X (Concrete Key) has been adjusted to point to the bottom of the stiffener plate instead of the cover plate.

**CONTACT PERSON:** Questions regarding this Engineering Bulletin should be directed to James Flynn of the Design Quality Assurance Bureau at (518) 485-5457.