


<p>TO: <b>MODIFIED BY EI 75-035</b>  <b>EFFECTIVE 5/21/1975</b>          MAIN OFFICE</p> <p>REGIONAL OFFICES  <b>SUPERSEDED BY EI 78-053</b>  <b>EFFECTIVE 9/1/1978</b></p>	 <p><b>ENGINEERING INSTRUCTION</b>          NEW YORK STATE DEPARTMENT OF TRANSPORTATION</p>
<p>Distribution: <input checked="" type="checkbox"/> Main Office    <input checked="" type="checkbox"/> Regions    <input type="checkbox"/> Special</p>	<p>Code: <u>EI 73-52</u>          Date: <u>7/19/73</u>          Supersedes BDD 68-17,          68-18, 68-19</p>
<p>APPROVED: <u><i>R. N. Kamp</i></u>          Deputy Chief Engineer (Structures)</p>	

The attached subject sheets are to be used on reconstruction projects for minimum upgrading of existing bridge railing. Such upgrading is to be used only when replacement of the existing railing to the latest standards is not feasible.

Upgrading of the aluminum railing shall never be done. This type of railing shall always be replaced.

*Filed in S.S.S. Book*

ITEM 15642.20 - BOX BEAM BRIDGE RAILING

15642.20-1. Description. This work shall consist of furnishing and placing box beam bridge railing, as shown on the plans, and in accordance with the specifications.

15642.20-2. - Materials. Materials shall meet the requirements of Section 710-23, Steel Bridge Railing, with the following additions:

<u>Piece</u>	<u>ASTM Designation</u>
S 3 x 5.7 Post	A36
Post Plates	A36
Spacer Brackets	A36
Rail Connection Angles	A36
Rail Plates	A36
"U" Bolts, Nuts and Washers	A307
Anchor Bolts, Nuts and Washers	A325
Bolts, Nuts and Washers	A325

15642.20-3. - Construction Details. Box Beam Bridge Railing shall be erected in accordance with the requirements of Section 642-3.01, Erection of Bridge Railing.

The work of installing the box beam bridge railing on an existing Bridge Rail, Trusses, or when it is placed on the top flange of existing girders or on existing sidewalks, shall be coordinated and progressed to provide the least disturbance of pedestrian and vehicular traffic, if such traffic is maintained on the bridge.

Posts, rails and other hardware shall be erected in the position and manner as indicated in the contract drawings and in a manner satisfactory to the Engineer.

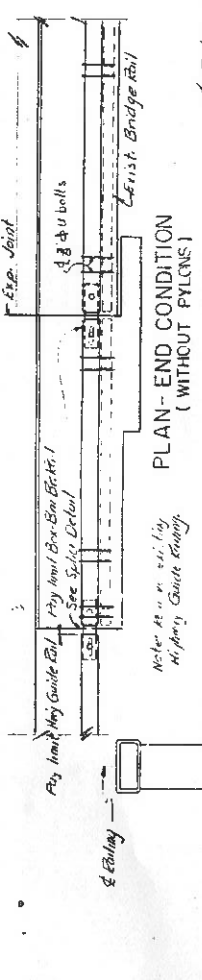
15642.20-4. - Method of Measurement. The quantity of Box Beam Bridge Railing to be paid for under this item shall be the number of linear feet measured along the axis of the railing between the pay limits indicated on the contract plans.

15642.20-5. - Basis of Payment. The unit price bid per linear foot shall include the cost of all labor, equipment and material necessary to complete the work.

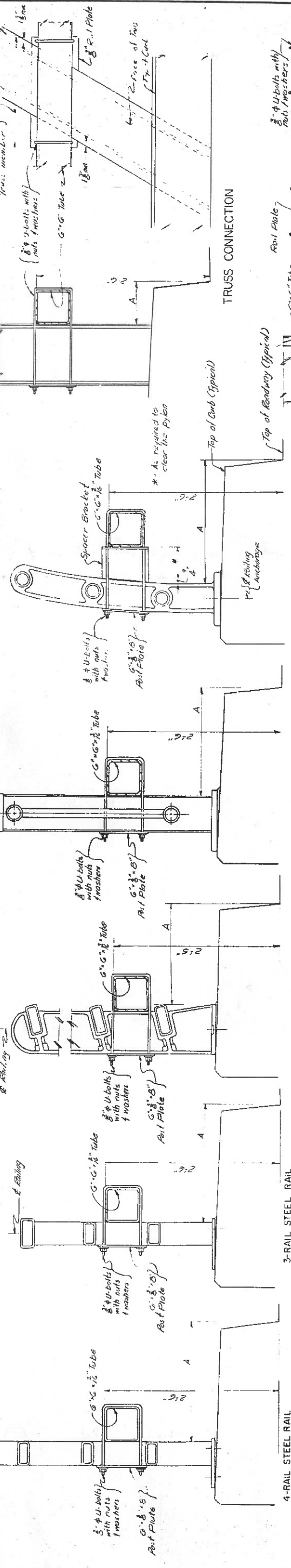
Payment will be made under:

<u>ITEM NO.</u>	<u>ITEM</u>	<u>UNIT</u>
15642.20	Box Beam Bridge Railing	Linear Foot

BOX BEAM WALL THICKNESS	FILLER PLATE THICKNESS	MAX. CONN. SPACING
3/4"	1/2"	11'-0"
1 1/4"	3/8"	14'-11"
3/16"	1/4"	11'-0"
1/2"	0"	20'-3"



PLAN-END CONDITION (WITHOUT PYLONS)



TRUSS DATA

TRUSS CONNECTION

TRUSS CONNECTION TO BRIDGE RAIL ON TRUSS

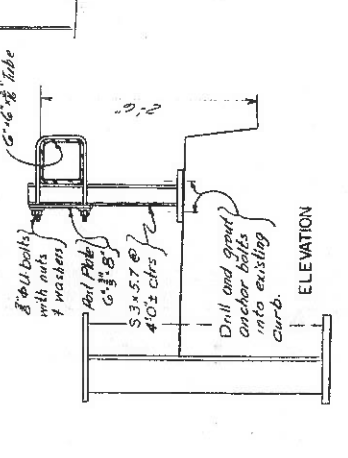
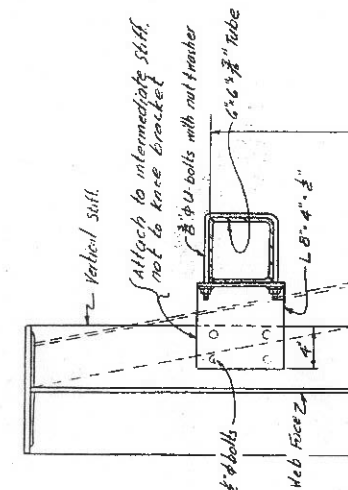
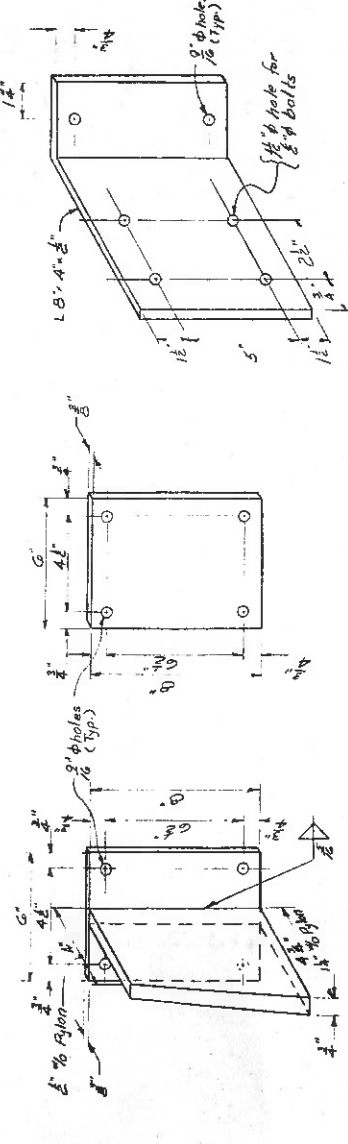
TRUSS CONNECTION TO BRIDGE RAIL ON TRUSS

STANDARD BRIDGE DETAILS 6I-106

TYPE B-3, B-4

TYPE 43-32R

TYPE C-3



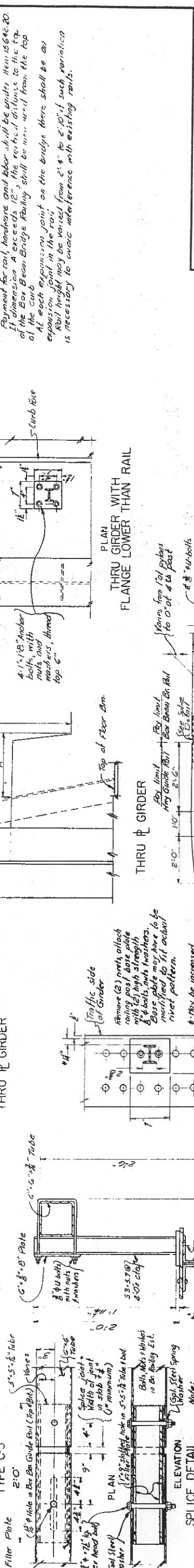
SPACER BRACKET FOR TYPE C-3

POST PLATE

RAIL CONN. THRU GIRDER

THRU GIRDER

THRU GIRDER WITH FLANGE LOWER THAN RAIL



SPLICE DETAIL

THRU GIRDER WITH LOW FLANGE

PLAN END CONDITION (WITH PYLONS)

THRU GIRDER WITH FLANGE LOWER THAN RAIL

ELEVATION

PLAN

RAIL PLATE

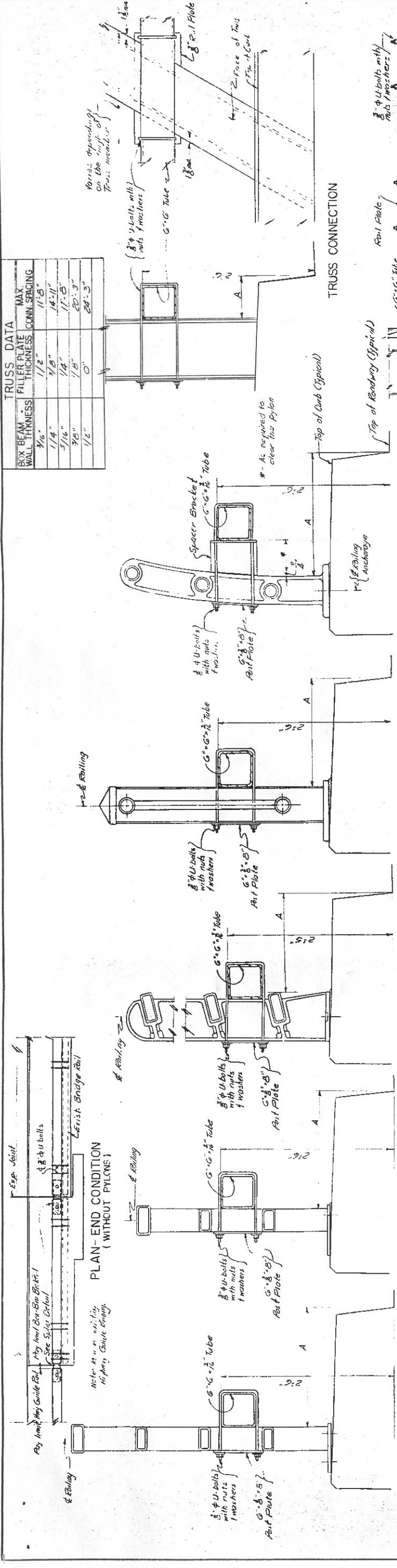
Notes: These details shall be used for reconstruction projects when the scope of the work on the bridge does not warrant replacement of the railing. Always replace the old type aluminum bridge railing (Standard Steel CO-54-3 and CO-54-4). Payment for rail, hardware and labor shall be under item 1644-20 of the Box Beam Bridge Railing shall be used from the top of the curb. Each expansion joint on the bridge there shall be an expansion joint in the rail. Rail height may be varied from 2'4" to 2'10" such variation is necessary to avoid interference with existing rails.

PROJECT ENGINEER: *[Signature]*  
 IN CHARGE OF: *[Signature]*  
 DESIGNED BY: *[Signature]*  
 CHECKED BY: *[Signature]*  
 DETAIL CHECKED BY: *[Signature]*

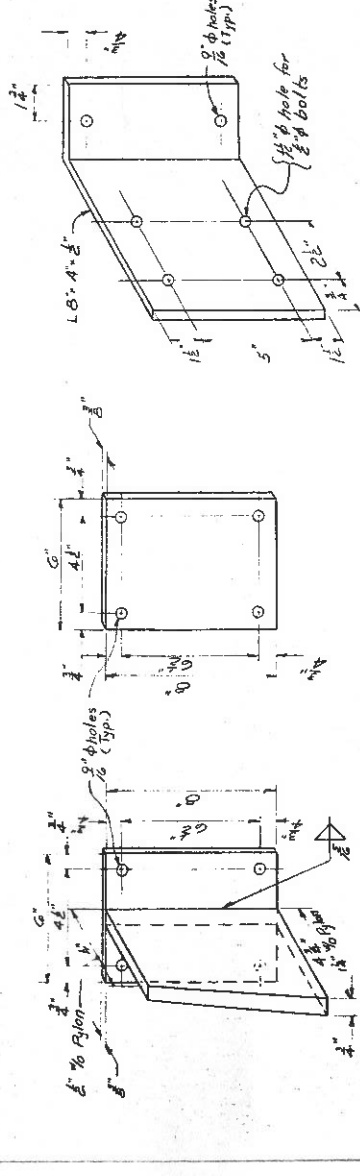
APPROVED  
 6/5/23  
*[Signature]*  
 District Chief Engineer (Bridges)

STATE OF NEW YORK  
 DEPARTMENT OF TRANSPORTATION  
 DIVISION OF CONSTRUCTION  
 DETAILS FOR ATTACHING BOX BEAM  
 GUIDE RAIL TO BRIDGE RAILING

BOX BEAM WALL THICKNESS	TRUSS DATA	MAX. CONN. SPACING
3/8"	1/2"	11'-8"
1/4"	3/8"	14'-11"
5/16"	1/4"	17'-8"
1/2"	0"	20'-3"

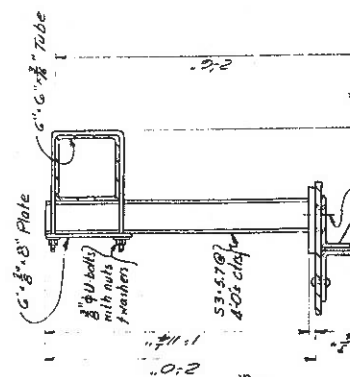


STANDARD BRIDGE DETAILS 6H-106

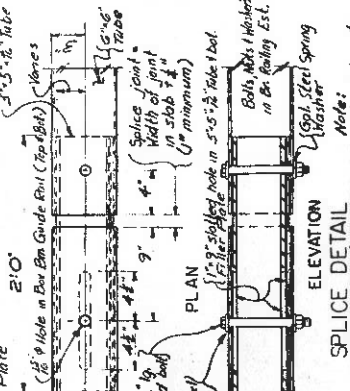


RAIL CONN. 1 THRU GIRDER

POST PLATE



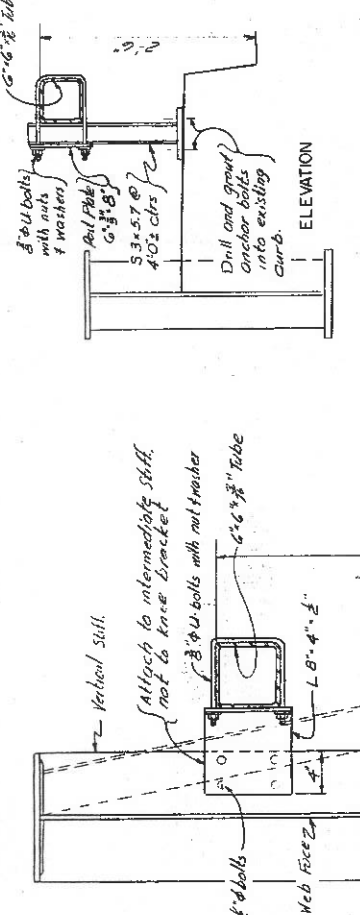
SPACER BRACKET FOR TYPE C-3



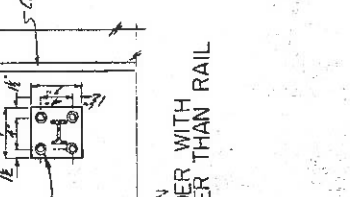
SPICE DETAIL

Note: For Filler Pl. thickness see TRUSS DATA above, required for Truss Connections only.

PROJECT ENGINEER: *[Signature]*  
 IN CHARGE OF: *[Signature]*  
 DESIGNED BY: *[Signature]*  
 DESIGN CHECKED BY: *[Signature]*  
 DETAIL CHECKED BY: *[Signature]*

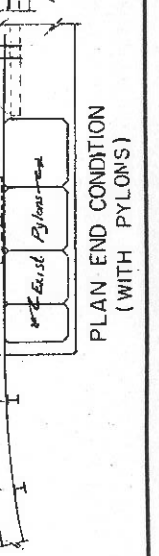


THRU GIRDER



THRU GIRDER WITH FLANGE LOWER THAN RAIL

Note: Splice paid for as part of Box Beam Bridge Railing



PLAN END CONDITION (WITH PYLONS)

NOTES  
 These details shall be used for reconstruction projects when the scope of the work on the bridge does not warrant replacement of the railing.  
 Always replace the old type aluminum bridge railing (Standard Sheet GO-54-3 and GO-54-4).  
 Payment for rail, hardware and labor shall be under Item 10662.20.  
 If dimension A exceeds 12', the vertical distance to the top of the Box Beam Bridge Railing shall be measured from the top of the curb.  
 At each expansion joint on the bridge there shall be an expansion joint in the rail.  
 Rail height may be varied from 2'-4" to 2'-10" such variation is necessary to avoid interference with existing rails.

STATE OF NEW YORK  
 DEPARTMENT OF TRANSPORTATION  
 DIVISION OF CONSTRUCTION  
 APPROVED  
 6/23/73  
*[Signature]*  
 Detail Engineer (Structural)

DETAILS FOR ATTACHING BOX BEAM RAIL TO BRIDGE RAILING