


TO: SUPERSEDED BY EB 99-025 EFFECTIVE 3/17/99	<h1>ENGINEERING INSTRUCTION</h1> <p>NEW YORK STATE DEPARTMENT OF TRANSPORTATION</p>
Distribution: 30 Main Office 32 Regions 34 Special	SUBJECT: BRIDGE DESIGN MANUAL; DESIGN CRITERIA FOR BRIDGES. ITEM 16603.5906 AND ITEM 16603.5909 Subject Code: 7.35-6; 7.27-1-603
APPROVED: <div style="text-align: center;">  _____ Asst. Deputy Chief Engineer (Structures) </div>	Code: 88-26 Date: 6/10/88 Supersedes:

Attached are copies of:

1. Item 16603.5906 - Long Span Corrugated Structural Plate Structure - Aluminum
2. Item 16603.5909 - Long Span Corrugated Structural Plate Structure - Steel

Certain pages of each item have been revised. Each revised page is so identified by means of a revision date shown in the lower left hand corner.

All revisions are minor and will have no direct impact, financial, or otherwise, upon the work.

This E.I. does not supersede E.I. 87-37. All of the instructions outlined by E.I. 87-37 are still in force. When submitting either item at P.S.& E. however, the revised items should be the items submitted. This change may begin with any convenient letting.

ITEM 16603.5906 - LONG SPAN CORRUGATED STRUCTURAL PLATE STRUCTURE-ALUMINUM

DESCRIPTION

Under this item, the Contractor shall furnish, fabricate and install a corrugated aluminum structural plate long-span structure, including stiffening members where required, as shown on the plans.

The terms of this item require certain submissions to be sent to, and approvals to be received from, the D.C.E.S. Such submittals and approvals apply to the D.C.E.S. only if the structure meets the definition of a bridge as stated in Subsection 101-05. If the structures does not meet the definition given in 101-05, then all required submittals shall be sent to, and approvals received from, the Regional Director.

MATERIALS

Structural plates, bolts and nuts supplied under this item shall conform to the requirements of subsection 707-14, Corrugated Aluminum Structural Plate For Pipe and Pipe Arches. The gauge of plates for the top, sides and bottom shall be as specified on the plans.

Bedding sand shall meet the gradation requirements of subsection 703-06, Cushion Sand.

The requirements of paragraph 603-3.04A, Damaged Pipe and Repair-General shall apply.

All plates or assembled sections with dimensions at variance from those specified shall be replaced or repaired by the Contractor at his expense as ordered by the Engineer. The Engineer shall determine whether a damaged plate or section may be repaired or must be replaced.

Circumferential reinforcing ribs where specified shall conform to Aluminum Alloy 6061-T6.

Primer, where required, shall conform to the requirements of subsection 708-04, Zinc Chromate Primer.

CONSTRUCTION DETAILS

A. General. - It shall be the Contractor's responsibility to have a qualified and experienced manufacturer's representative at the structure site continuously during all phases of bedding, assembly and backfill of the structure up to the time that the following conditions are met:

1. Fill is in place either to 5 feet over the top of the structure or to subgrade, whichever occurs first.
2. All temporary supports are removed.

The manufacturer's representative shall be subject to the approval of the Deputy Chief Engineer (Structures) (DCES) based on a written submission of qualifications and work experience with this type of structure,

CONSTRUCTION DETAILS (cont'd)

including the project location and owner of each installation listed in the experience record submitted. This qualification and experience summary shall be submitted to the DCES for review within 14 days after the award of the contract. The manufacturer's representative is to supervise the installation of the structure for the Contractor, subject to the direction of the Engineer. No work shall be started by the Contractor until the manufacturer's representative is approved and at the work site.

All damage to the structure, attributable to the Contractor's operations or omissions, shall be rectified in a manner satisfactory to the Engineer, at no cost to the State.

- B. Excavation and Bedding. - Paragraphs 603-3.01, Excavation and 603-3.03, Bedding and Backfilling Pipes, shall apply except as modified herein, on the plans or by the Engineer, in writing.

If a firm foundation is not encountered at one foot below the planned bottom of the structure, the treatment of the foundation shall be based on an evaluation by the Regional Soils Engineer. Unsuitable material shall be removed as ordered by the Engineer and replaced with Select Structure Fill, meeting the requirements of paragraph 203-2.02C, Select Granular Fill and Select Structure Fill. It shall be compacted in accordance with the requirements of Section 203, Excavation and Embankment, paragraph 203-3.15, except as modified herein, to the satisfaction of the Engineer.

The foundation material directly under the structure shall be carefully shaped to fit the pipe structure. The shape shall be gauged with a template conforming to the outside radius of the invert plates. A uniform 3-inch thick blanket of cushion sand (703-06) shall be spread over the shaped bed to fill the corrugations and provide uniform bearing.

- C. Assembly. All elements of the structure shall be handled and assembled in accordance with the manufacturer's instructions, except as modified herein, on the plans, or by the Engineer in writing. The manufacturer's instructions, including erection drawings, shall be submitted to the DCES for review. The DCES shall be allowed a minimum of seven(7) working days to review the Contractor's submittal. All drawings shall be submitted in accordance with subsections 202.2, 202.3, 202.5 and 202.10 of the New York State Steel Construction Manual. The Contractor shall distribute prints of approved drawings, and manufacturer's instructions, in accordance with subsection 202.7 of the New York State Steel Construction Manual. Should the DCES not approve the Contractor's submission, the Contractor shall be required to resubmit the drawings with appropriate changes or corrections. This resubmission shall not entitle the Contractor to an Extension of Time, as allowed for by subsection 108-4, of the Standard Specifications.

CONSTRUCTION DETAILS (cont'd)

The Contractor shall maintain the shape of the structure during all stages of assembly and backfill. In order to prevent distortion and maintain structure shape within specified limits, the following methods or combination of methods may be used:

1. Field strutting and temporary shoring
2. Utilization of cables
3. Utilization of backfill material

No temporary support shall be removed until the fill is brought to a height over the crown equal to one-quarter the span, or to the sub-grade elevation, whichever is less, unless otherwise approved by the Engineer.

Care shall be exercised to align plates and to avoid permanent distortion from specified dimensions.

Seam bolts shall be tightened to a final torque of 125 to 150 ft. lbs. Final tightening to the required torque will not be permitted until all bolts are placed in the seam within 10 feet of those being tightened. Any nuts loosened by plates being drawing together shall be retightened to required torque.

The rise dimension before backfill of arches with a ratio of top-to-side radii of three or more shall not deviate by more than one percent of the span; the span deviation shall not exceed two percent of the specified span.

For all other structures of this type the variation from specified dimensions before backfill shall not exceed 2% of the span or rise, whichever is greater, but in no case shall it exceed 5 inches.

All aluminum plates that will be in contact with concrete or other cementitious materials shall be thoroughly coated with Zinc Chromate Primer, 708-04. The primer shall be thoroughly dry prior to the placement of the concrete.

- D. Filling and Backfill. Filling and backfilling shall be done in accordance with the details indicated on the plans and this specification, unless otherwise modified by the Engineer. The difference in backfill elevation from one side of the structure to the other shall not exceed one foot at any time.

Care shall be taken that the compaction process and compaction equipment shall not cause distortion or damage to the structure due to unequal or excessive horizontal or vertical earth pressure. Movement of construction equipment and all other vehicles or loads over and adjacent to the structure shall be done at the Contractor's risk. Any section of structure which, in the judgment of the Engineer, is damaged or disturbed through any cause, shall be replaced by the Contractor as directed by the Engineer, at no cost to the State.

CONSTRUCTION DETAILS (cont'd)

An exception to the specification requirements for backfilling procedures and compaction shall be allowed for initial placement of fill over the top portion of the structure. The first lift of fill over the top of the structure shall be 12 inches thick and shall not be compacted. The equipment used by the Contractor to place this lift and equipment for placing and compacting subsequent lifts shall be selected and operated so as to prevent any deflection in excess of that allowed, or other damage to the structure.

- E. Monitoring Program. The size and shape of this type of structure is such that rigid control of soil placement and compaction must be maintained. Structures of this type are designed to fully mobilize soil-structure interaction, and therefore a major percentage of full strength is achieved only when sidefill and overfill are in place. Control of structure shape is, therefore, critical during installation. Equipment and construction procedures used shall be such that excessive structure distortion will not occur.

Care shall be taken during assembly to avoid bending the plates from specified shape. The final tightened, assembled structure shall be checked before backfilling for rise, span and alignment to insure conformance with the above specified tolerance criteria. The variation in span and rise during and after backfilling shall not exceed 2 percent of their design dimensions. In addition, the variation in horizontal alignment of the structure centerline from that indicated on the plans shall not exceed 3 inches per 100 feet. The final accepted structure shall be within these specified tolerances.

During backfilling, the Contractor shall monitor the shape of the structure to verify acceptability of the construction methods used. All measurements shall be taken and recorded by the Contractor and made available to the Engineer. Measurements shall be taken at each cross section indicated on the plans. The rise and span shall be measured and the alignment checked before backfilling begins. During backfilling, one complete set of measurements shall be taken for every 2 feet of backfill height until a depth of 5 feet of backfill is placed on top of the structure. One set of readings shall be taken for every 5 feet of backfill height above the top of the structure unless otherwise waived by the Engineer. If the above tolerances are exceeded, the Engineer will order a halt to backfilling until remedial measures have been established and accomplished by the Contractor as approved by the Engineer. At the completion of backfilling a copy of all measurements shall be given to the Engineer.

METHOD OF MEASUREMENT

Measurement shall be in linear feet along the bottom centerline. Bottom centerline lengths will be designated on the plans or by the Engineer in multiples of two(2) feet.

BASIS OF PAYMENT

The price bid shall include the cost of all labor, materials and equipment necessary for furnishing and erecting the long-span corrugated plate structure, including anchor bolts, nuts, reinforcing ribs where called for on the plans, and all temporary support systems for maintaining shape during backfilling, along with all incidental work associated with the above, including furnishing and placing the cushion sand and monitoring the shape of the structure. The price bid shall also include the cost of the manufacturer's representative required during construction. Excavation, backfilling and the concrete and bar reinforcement required will be paid for under their appropriate items.

Progress payments will be made in accordance with the following schedule:

Thirty percent of the linear footage estimated for this structure, as shown in the Estimate of Quantities, will be paid for when the structural plates are on the work site. Payment will be authorized after the plates have been approved by the Engineer, and stored in a place and manner satisfactory to him.

Thirty percent of the linear footage of this structure actually installed, will be paid for after the structure is actually assembled on the work site in a manner satisfactory to the Engineer.

Thirty percent of the linear footage of this structure actually installed, will be paid for when the placement of Select Structure Fill is completed in a manner approved by the Engineer.

The remainder will be paid when the embankment is placed to the bottom of subgrade in the vicinity of the structure with the final dimensions within the specified tolerances.

ITEM 16603.5909 - LONG-SPAN CORRUGATED STRUCTURAL PLATE STRUCTURE-STEEL

DESCRIPTION

Under this item, the Contractor shall furnish, fabricate and install a corrugated steel structural plate long-span structure, including stiffening members where required, as shown on the plans.

The terms of this item require certain submissions to be sent to, and approvals to be received from, the D.C.E.S. Such submittals and approvals apply to the D.C.E.S. only if the structure meets the definition of a bridge as stated in Subsection 101-05. If the structure does not meet the definition given in 101-05, then all required submittals shall be sent to, and approvals received from, the Regional Director.

MATERIALS

Structural plates, bolts and nuts supplied under this item shall conform to the requirements of Subsection 707-09, Corrugated Structural Steel Plate for Pipe, Pipe Arches and Underpasses. The gauge of plates for the top, sides and bottom shall be as specified on the plans.

Bar reinforcement, if required, shall conform to the requirements of Subsection 709-01 and shall be grade 60. Class A Concrete, if required, shall meet the requirements of Section 501.

Bedding sand shall meet the gradation requirements of Subsection 703-06, Cushion Sand.

The requirements of paragraph 603-3.04A, Damaged Pipe and Repair-General shall apply.

All plates or assembled sections with dimensions at variance from those specified shall be replaced or repaired by the Contractor at his expense as ordered by the Engineer. The Engineer shall determine whether a damaged plate or section may be repaired or must be replaced.

Circumferential reinforcing ribs where specified shall conform to the requirements of ASTM Designation A36 and shall be galvanized in conformance with Subsection 719-01.

CONSTRUCTION DETAILS

A. General. It shall be the Contractor's responsibility to have a qualified and experienced manufacturer's representative at the structure site continuously during all phases of bedding, assembly and backfill of the structure up to the time that the following conditions are met:

1. Fill is in place either to 5 feet over the top of the structure or to subgrade, whichever occurs first.
2. All temporary supports are removed.

ITEM 16603.5909 - LONG-SPAN CORRUGATED STRUCTURAL PLATE STRUCTURE-STEEL

CONSTRUCTION DETAILS

A. General. (cont'd)

The manufacturer's representative shall be subject to the approval of the Deputy Chief Engineer (Structures) (DCES) based on a written submission of qualifications and work experience with this type of structure, including the project location and owner of each installation shown in the experience record submitted. This qualification and experience summary shall be submitted to the DCES for review within 14 days after the award of the contract. The manufacturer's representative is to supervise the installation of the structure for the Contractor, subject to the direction of the Engineer. No work shall be started by the Contractor until the manufacturer's representative is approved and at the work site.

All damage to the structure, attributable to the Contractor's operations or omissions, shall be rectified in a manner satisfactory to the Engineer, at no cost to the State.

B. Excavation and Bedding. Paragraphs 603-3.01, Excavation and 603-3.03, Bedding and Backfill Pipe shall apply except as modified herein, on the plans or by the Engineer, in writing.

If a firm foundation is not encountered at one foot below the planned bottom of the structure, the treatment of the foundation shall be based on an evaluation by the Regional Soils Engineer. Unsuitable material shall be removed as ordered by the Engineer and replaced with Select Structure Fill, meeting the requirements of paragraph 203-2.02C, Select Granular Fill and Select Structure Fill. It shall be compacted in accordance with the requirements of Section 203, Excavation and Embankment, paragraph 203-3.15, except as modified herein, to the satisfaction of the Engineer.

The foundation material directly under the structure shall be carefully shaped to fit the pipe structure. The shape shall be gauged with a template conforming to the outside radius of the invert plates. A uniform 3-inch thick blanket of cushion sand (703-06) shall be spread over the shaped bed to fill the corrugations and provide uniform bearing.

C. Assembly. All elements of the structure shall be handled and assembled in accordance with the manufacturer's instructions, except as modified herein, on the plans, or by the Engineer in writing. The manufacturer's instructions, including erection drawings, shall be submitted to the DCES for review. The DCES shall be allowed a minimum of seven(7) working days to review the Contractor's submittal. All drawings shall be submitted in accordance with Subsections 202.2, 202.3, 202.5 and 202.10 of the New York State Steel Construction Manual. The Contractor shall distribute prints of approved drawings, and manufacturer's instructions, in accordance

C. Assembly. (cont'd)

with Subsection 202.7 of the New York State Steel Construction Manual. Should the DCES not approve the Contractor's submission, the Contractor shall be required to resubmit the drawings with appropriate changes or corrections. This resubmission shall not entitle the Contractor to an Extension of Time, as allowed for the Subsection 108-04, of the Standard Specifications.

The Contractor shall maintain the shape of the structure during all stages of assembly and backfill. In order to prevent distortion and maintain structure shape within specified limits, the following methods or combination of methods may be used:

1. Field strutting and temporary shoring.
2. Utilization of cables.
3. Utilization of backfill material.

No temporary support shall be removed until the fill is brought to a height over the crown equal to one-quarter the span, or to the subgrade elevation, whichever is less, unless otherwise approved by the Engineer.

Care shall be exercised to align plates and to avoid permanent distortion from specified dimensions.

The bolts nearest the visible edge of the lapped joints at the top of the corner plate of steel pipe arch structures shall be in the valleys of the corrugations. The joint with the top of the corner plate on the outside of the structure shall be covered with a geotextile conforming to Geotextile Underdrain from the Department's Materials Bureau Approved List. The covering shall extend a minimum of one(1) foot each side of the joint for its entire length. Any longitudinal laps in the covering shall also be one(1) foot minimum. Payment for the geotextile material and its installation shall be included under the pipe structure item.

Seam bolts shall be tightened during the installation to at least 150 ft. lbs., but not more than 200 ft. lbs. Final tightening to the required torque will not be permitted until all bolts are placed in the seam within 10 feet of those being tightened. Any nuts loosened by plates being drawn together shall be retightened to required torque.

The rise dimension before backfill of arches with a ratio of top-to-side radii of three or more shall not deviate by more than one percent of the span; the span deviation shall not exceed two percent of the specified span.

For all other structures of this type the variation from specified dimensions before backfill shall not exceed 2% of the span or rise, whichever is greater, but in no case shall it exceed 5 inches.

- D. Filling and Backfill. Filling and backfilling shall be done in accordance with the details shown on the plans and this specification, unless otherwise modified by the Engineer. The difference in backfill elevation from one side of the structure to the other shall not exceed one foot at any time. If thrust beams are used, the backfilling operation shall be brought up to the base of the thrust beams and suspended until the thrust beams have been constructed and concrete allowed to cure a minimum of 7 days. Backfilling may then proceed as previously described with strict attention given to monitoring the structure for any movement.

Care shall be taken that the compaction process and compaction equipment shall not cause distortion or damage to the structure due to unequal or excessive horizontal or vertical earth pressure. Heavy compaction equipment operated adjacent to thrust beams shall be avoided since this can cause rotation of these units. Movement of construction equipment and all other vehicles or loads over and adjacent to the structure shall be done at the Contractor's risk. Any section of structure which, in the judgment of the Engineer, is damaged or disturbed through any cause, shall be replaced by the Contractor as directed by the Engineer, at no cost to the State.

An exception to the specification requirements for backfilling procedures and compaction shall be allowed for initial placement of fill over the top portion of the structure. The first lift of fill over the top of the structure shall be 12 inches thick and shall not be compacted. The equipment used by the Contractor to place this lift and equipment for placing and compacting subsequent lifts shall be selected and operated so as to prevent any deflection in excess of that allowed, or other damage to the structure.

- E. Monitoring Program. The size and shape of this type of structure is such that rigid control of soil placement and compaction must be maintained. Structures of this type are designed to fully mobilize soil-structure interaction, and therefore a major percentage of full strength is achieved only when sidefill and overfill are in place. Equipment and construction procedures used shall be such that excessive structure distortion will not occur.

Care shall be taken during assembly to avoid bending the plates from specified shape. The final tightened, assembled structure shall be checked before backfilling for rise, span and alignment to insure conformance with the above specified tolerance criteria. The variation in span and rise during and after backfilling shall not exceed 2 percent of their design dimensions. In addition, the variation in horizontal alignment of the structure centerline from that indicated on the plans shall not exceed 3 inches per 100 feet. The final accepted structure shall be within these specified tolerances.

During backfilling, the Contractor shall monitor the shape of the structure to verify acceptability of the construction methods used. All measurements shall be taken and recorded by the Contractor and made available to the Engineer. Measurements shall be taken at each cross section indicated on the plans. The rise and span shall be

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E. Monitoring Program (con't)

measured and the alignment checked before backfilling begins. During backfilling, one complete set of measurements shall be taken for every 2 feet of backfill height until a depth of 5 feet of backfill is placed on top of the structure. One set of readings shall be taken for every 5 feet of backfill height above the top of the structure unless otherwise waived by the Engineer. If the above tolerances are exceeded, the Engineer will order a halt to backfilling until remedial measures have been established and accomplished by the Contractor as approved by the Engineer. At the completion of backfilling a copy of all measurements shall be given to the Engineer.

METHOD OF MEASUREMENT

Measurement shall be in linear feet along the bottom centerline. Bottom centerline lengths will be designated on the plans or by the Engineer in multiples of two(2) feet.

BASIS OF PAYMENT

The price bid shall include the cost of all labor, materials and equipment necessary for furnishing and erecting the long-span corrugated plate structure, including anchor bolts, nuts, reinforcing ribs or thrust beams where called for on the plans, geotextile material if necessary and all temporary support systems for maintaining shape during backfilling, along with all incidental work associated with the above, including furnishing and placing the cushion sand and monitoring the shape of the structure. The price bid shall also include cost of the manufacturer's representative required during construction and all royalties that may be required because of the use of a proprietary item. Excavation, backfilling and the concrete and bar reinforcement required for the concrete collar, headwalls, cut-off walls, wingwalls and footings will be paid for under their appropriate items.

Progress payments will be made in accordance with the following schedule:

Thirty percent of the linear footage estimated for this structure, as shown in the Estimate of Quantities, will be paid for when the structural plates are on the work site. Payment will be authorized after the plates have been approved by the Engineer, and stored in a place and manner satisfactory to him.

Thirty percent of the linear footage of this structure actually installed, will be paid for after the structure is actually assembled on the work site in a manner satisfactory to the Engineer.

Thirty percent of the linear footage of this structure actually installed, will be paid for when the placement of Select Structure Fill is completed in a manner approved by the Engineer.

The remainder will be paid when the embankment is placed to the bottom of subgrade in the vicinity of the structure with the final dimensions within the specified tolerances.